

MESA AGRO-INDUSTRIAL CORP.

BOMBAS DE AGUA --FILTROS --COMPRESORES DE AIRE --GENERADORES DE ELECTRICIDAD TRACTORES E IMPLEMENTOS AGRICOLAS --PISTEROS Y SISTEMAS DE RIEGO --MANGAS --VALVULAS TELS. 939-338-0607 --787-636-2132 - FAX. 787-740-0960

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	CATEGORY	PRODUCT DESCRIPTION	SECTION	COLOR
HEN	Engine Driven	Dewatering, Solids, Trash, Diaphragm	ENG	Orange
HEM	High Pressure / Fire	High Pressure and Fire Fighting Engine Driven Pumps	FIRE	Blue
	Pedestal Pumps	Pedestal Drive Pumps	PED	Green
HEN	Self Priming Electrics	Self-Priming Centrifugal, Utility, Chemical, Sewage/Trash, Sprinkler/Booster	SPE	Red
HEN	HVAC/Multistage	Multistage, Jockey, HVAC/Circulators	нум	Purple
HEN	Straight Centrifugal	End Suction, 1750 RPM, Medium Head, High Head, High Flow, Stamped Stainless	STE	Lime
	Submersible & Sump	Submersible, Shredder, Utility, Contractor, 12V DC	SUB	Teal
	Coolant	Immersion/Suction Coolant, Heavy Duty Coolant, Bronze Coolant Recirculation, Vertical Sealless Sprayer/Washer Pumps	CLT	Violet
HEN	Specialty Pumps	Hazardous Duty/Explosion Proof, Custom & Specialty Pumps	SCL	Crimson
	Drum Pumps	Rotary, Hand Diaphragm & Piston Drum Pumps	DRM	Gold
HEN	Accessories	Pump Accessories, Hose, Fittings, Roll Frames & Wheel Kit	ACC	Silver

Pump Performance and Data is derived from AMT pump specifications. Performance may vary due to setup, application, altitude, suction lift, power source, and other factors.

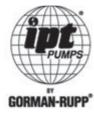




MESA AGRO-INDUSTRIAL CORP.

BOMBAS DE AGUA --FILTROS --COMPRESORES DE AIRE --GENERADORES DE ELECTRICIDAD

TRACTORES E IMPLEMENTOS AGRICOLAS --PISTEROS Y SISTEMAS DE RIEGO --MANGAS --VALVULAS TELS. 939-338-0607 --787-636-2132 - FAX. 787-740-0960 E-mail: mesaagro@hotmail.com - www.mesapr.com



General Information

SALES POLICY: AMT products are sold through our established Distributors. We do not sell direct to the consumer or organization not entitled to trade recognition. Therefore, possession of our catalogs and/or price list(s) does not infer an offer to sell.

MINIMUM ORDER: We appreciate your order, however, all orders are subject to a minimum \$35.00 net invoice charge (excluding freight). This applies to all pump and parts purchase orders.

PRICES: Prices are subject to change without notice. All orders accepted are subject to prices in effect at time of shipment.

PAYMENT TERMS: Terms, upon establishment of credit, are Net 30 days. Past due accounts may be subject to a service charge of 1.5% per month. Domestic or assignable letter of credit is required for all export trade.

PAST DUE ACCOUNTS: AMT reserves the right to withhold open account shipments on any past due account. Invoices are considered past due after thirty (30) days. In the interest of sound business, all orders are subject to approval of the Credit Department.

SHIPPING INSTRUCTIONS: All shipments will be made F.O.B. the factory. Where instructions for shipment do not appear on the order, the shipment will be made according to our best judgment. Full risk of loss (including transportation delays and losses) shall pass to the customer upon delivery of the products to the carrier at the F.O.B. point. When loss or delay occurs, primary responsibility for tracing rests with the customer. When there is LOSS or APPARENT VISIBLE DAMAGE to a shipment, when tendered for delivery, DO NOT give the carrier a clear receipt. Note such damage on the carrier's delivery receipt and HAVE THE DRIVER SIGN THE RECEIPT.

PRODUCT REVISIONS: AMT reserves the right to discontinue, change or improve its products or any portions thereof without being obligated to provide such a change or improvement for units sold and/or shipped prior to such a change or improvement.

LEAD TIME: Products designated "Quick Ship Product", also referred to as "QSP" will normally be shipped within 24 hours of receipt of a non-cancellable purchase order. Only limited quantities of "QSP" pumps are available.

STANDARD LEAD TIME: Lead time is two weeks for all non "QSP" product.

AMT reserves the right to revise lead times as required due to availability of
materials and all other causes beyond our control.

VIP SHIPMENT: Select AMT and IPT branded pumps are available for next day shipment for non-QSP (Quick Ship Products) items and subjected to a specific model surcharge per unit noted in the respective price book. Requires calling for availability, confirmation and a non-cancellable purchase order or credit card payment prior to shipment. The expedited shipping charges are an additional cost added separately from the VIP charges per item. AMT reserves the right to revise lead times as required due to availability of materials and all other causes beyond our control. QSP quantities are limited as determined by AMT.

ALL purchase orders must be submitted via hard copy sent to AMT customer service department by fax, EDI or e-mail.

RETURN GOODS POLICY: Goods shall not be returned without a return goods authorization number (RGA) issued by AMT customer service. The RGA number must be listed on the packing list. Only current model and part numbers with a valid date code may be returned (within one year from date of purchase). A 20% restocking and packaging charge will apply to all returns. All shipping charges must be pre-paid. No exceptions.

ORDER CHANGES BY CUSTOMER: Orders in process may not be changed except with written consent and may be subject to special charges.

12 Month Limited Warranty

EXTENT AND DURATION OF LIMITED WARRANTY

Coverage: American Machine & Tool Company (herein "AMT") or IPT Pumps by Gorman-Rupp (herein "IPT") or Gorman-Rupp Industries Division of The Gorman-Rupp Company, Patterson, or the Gorman-Rupp Company (herein referred to as "G-R Unit") each individually warrants that its products and parts shall be free from defects in material ad workmanship for twelve (12) months from the date of purchase by the original end user when installation is made and maintenance is performed in accordance with G-R Unit's recommendations. Wear and tear resulting from use and items normally consumed in use are not covered.

EXCEPTIONS

(A) This Limited Warranty shall not apply to mechanical seals in AMT or IPT pumps and the following products and parts: engines, motors, trade accessories and all other products, components, parts and materials not manufactured by the G-R Units. These items may, however, be covered by the warranties of their respective manufacturers. (B) This warranty does not extend to or apply to any unit which has been repaired or altered at any place other than by a G-R Unit, or by persons not expressly approved by a G-R Unit to make repairs or alterations, nor to any unit the serial number, model number or identification of which has been removed, defaced or altered. (C) This warranty does not extend to any product manufactured by a G-R Unit, which has been subjected to mis-use, neglect, accident, improper installation, or use in violation of instructions furnished by a G-R Unit. (D) Pump Kits: This warranty does not extend to any product sold by a G-R Unit unassembled as a Pump Kit. Pump Kits are warranted against defects in material and workmanship for 60 days from the date of shipment from a G-R Unit. Any Pump Kit parts deemed defective by a G-R Unit will be replaced free of charge within 60 days of shipment. Pump Kits are not returnable for credit.

LIMITATIONS

THE G-R UNITS' SOLE AND EXCLUSIVE WARRANTY WITH RESPECT TO THEIR PROD-UCTS AND PARTS IS THIS LIMITED WARRANTY. THIS LIMITED WARRANTY IS IN LIEU OF ALL OTHER EXPRESS AND/OR IMPLIED WARRANTIES, INCLUDING IMPLIED WAR-RANTIES OF MERCHANTABILITY AND FITNESS FOR PARTICULAR PURPOSE.

EXCLUSIVE REMEDY AND DAMAGES

The sole and exclusive remedy for breach of this Warranty by a G-R Unit and the entire extent of its liability for such breach or for damages arising from the use of the products and parts covered under this Limited Warranty, shall be as follows:

- Repair or Replacement: If inspection shows that any G-R Unit product
 or part covered under this Limited Warranty is defective in materials or
 workmanship, the G-R Unit shall repair or replace the defective or nonconforming product or part without charge, whichever the G-R Unit
 chooses. You must have properly maintained and used the product or
 part claimed to be defective in accordance with the maintenance
 schedule or manual, which comes with the product. No allowance will
 be made for labor, installation, removal, transportation or other charges
 incurred by you in connection with such repair or replacement.
- 2. To obtain the above remedy:
 - A. Immediately notify the G-R Unit upon discovery of the claimed defect in materials or workmanship and provide the serial number or date code of the product and/or part(s) or provide the G-R Unit with the invoice or bill of sale referencing the product by no later than the expiration date of the warranty period.
 - B. The G-R Unit will advise whether inspection will be necessary and how whether repair or replacement will be made. If inspection by the G-R Unit is necessary, the pump or defective part must be sent freight pre-paid to the G-R Unit. Return shipment will be F.O.B. the G-R Unit's plant.
 - C. Return Goods Authorization Requirement: No product will be accepted for return or replacement without the prior written authorization of the G-R Unit. Upon such authorization, and in accordance with instructions from the G-R Unit, the product will be returned to the G-R Unit, shipping charges prepaid by the Buyer.
- Damages: The G-R Unit's liability for damages for breach of this Limited Warranty shall not exceed the amount of the purchase price of the product or part(s) in respect to which Such damages are claimed. IN NO EVENT SHALL THE G-R UNITS BE LIABLE FOR INCIDENTAL, CONSEQUENTIAL OR SPECIAL DAMAGES FOR BREACH OF THIS LIMITED WARRANTY.

Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This Limited Warranty gives you specific legal rights, and you may also have other rights, which vary from state to state.



1" Engine Driven **Utility Pumps**

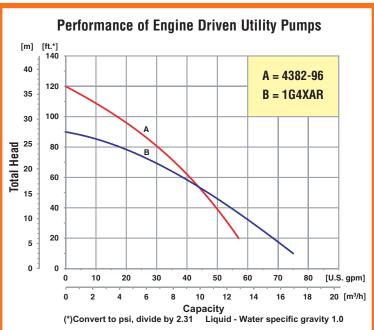
- Aluminum Construction
- Buna-N Mechanical Seal and O-Ring
- 1" NPT Port Sizes
- Self-Priming up to 15 Ft.
- Semi-Open, Clog Resistant *Impeller*
- Engine OHV, 4-Cycle Options:
 - Model 4382-96: Honda GXH50
 - Model 1G4XAR: Briggs & Stratton
- Portable, Lightweight





The AMT/IPT line of Engine Driven Utility pumps offers economy, durability, portability and performance all in one neat package. Ideal for general purpose dewatering, irrigation, spraying, washdown and agricultural applications. AMT Model 4382-96 is aluminum construction and features two garden hose adapters and a builtin check valve. IPT Model 1G4XAR model has a Briggs & Stratton engine that delivers 75 GPM. This pump includes a heavy duty steel roll frame and two garden hose adapters with no built-in check valve.

Model 1G4XAR



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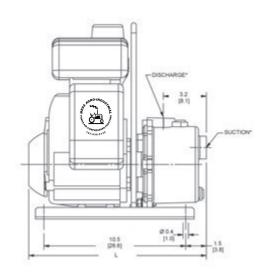
Engine Driven Utility Pumps

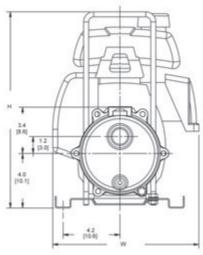
1" Utility Pumps

Model	Curve	Driver	Run Time (Hours)	Tank Size (Gal/Ltr.)	Ship Wt. (Lbs.)
4382-96	А	Honda GXH50	2	0.20/0.76	25

Construction: Cast Aluminum

Maximum Solids Handling Capacity: 3/32" Diameter





Standard Features

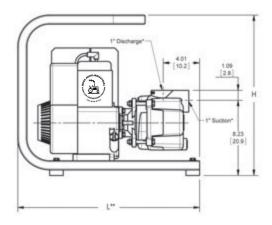
- (2) Garden Hose Adapters
- Buna-N Mechanical Seal
- O-ring Casing Seal
- · Carry Handle & Steel Base Included
- Self-primes to 15 Ft. with Built-in Check Valve
- · Replaceable Volute
- Maximum Temperature 180° F
- Maximum Working Pressure 75 PSI
- Delivers up to 52 PSI
- · Maximum 59 GPM
- QSP Quick Ship Pump

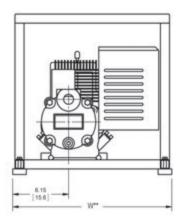
1" Utility Pump

Model	Curve	Driver	Run Time (Hours)	Tank Size (Gal/Ltr.)	Ship Wt. (Lbs.)
1G4XAR	В	Briggs & Stratton	1.2	0.52/2.0	40

Construction: Cast Aluminum

Maximum Solids Handling Capacity: 1/4" Diameter





Standard Features

- (2) Garden Hose Adapters
- Buna-N Mechanical Seal and O-ring
- O-ring Casing Seal
- Semi-open, Clog Resistant Impeller
- Self-primes to 15 Ft.
- Maximum Temperature 180° F
- Maximum Working Pressure 75 PSI
- · Delivers up to 39 PSI
- Dual Volute Design
- Maximum of 75 GPM
- · Includes Heavy Duty Steel Roll Frame
- QSP Quick Ship Pump

Model	HP Class ♦	Curve	SUC*	DIS*	L**	W**	Н
4382-96	2 HP	Α	1	1	13.2 [33.5]	10.8 [27.4]	14.6 [37.0]
1G4XAR	4 HP	В	1	1	20.0 [50.8]	17.5 [44.4]	17.6 [44.7]

- (♦) HP Class represents market category and is not intended to define actual horsepower.
- (*) Standard NPT (Female) pipe thread.
- $(\sp{**})$ This dimension may vary due to engine manufacturer's specifications.
- NOTE: Dimensions are in inches (centimeters) and have a tolerance of \pm 1/8".

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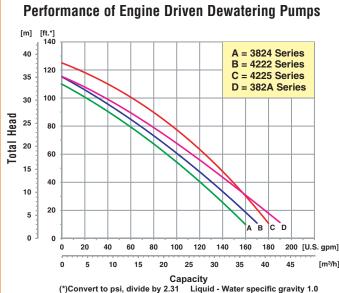






2" Engine Driven AG/Dewatering Pumps

- Cast Iron or Thermoplastic Construction
- Buna-N or Viton[®] Mechanical Seal (Depending on Model)
- Optional Seals Available
- 2" NPT Port Size
- Self-Priming up to 20 Ft.
- Semi-Open, Clog Resistant Impeller
- Engine Options: Honda and Briggs & Stratton
- Carry Handle Included
- Heavy Duty Steel Base Installed on Cast Iron Models
- Built-in Check Valve



The AMT line of Engine Driven Dewatering pumps offers economy, durability, portability and performance all in one neat package. Ideal for general purpose dewatering, irrigation, washdown spraying, and agricultural applications. Cast iron pumps feature dual volute design that reduces radial load on engine. Built-in check valve enables constant self-priming to 20 feet. Pump construction materials available in cast iron or corrosive resistant polypropylene components featuring removeable/replaceable volute and impeller. Pumps are available with Briggs & Stratton or Honda engines. Viton®, EPDM and Silicon Carbide mechanical seal options are available on specific models.

Pump



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Engine Driven AG/Dewatering Pumps

2" Cast Iron AG/ Dewatering Pumps



3

Model	Curve	Port	Driver	Seal	Run Time (Hours)	Tank Size (Gal/Ltr.)	Ship Wt. (Lbs.)
4222-95	В	2" NPT	Briggs & Stratton	Buna-N	1.2	0.52/2.0	65
4222-V5	В	2" NPT	Briggs & Stratton	Viton®	1.2	0.52/2.0	65
4225-95	С	2" NPT	Honda GC160	Buna-N	1.5	0.47/1.7	70
4225-V5	С	2" NPT	Honda GC160	Viton®	1.5	0.47/1.7	70

Construction: Cast Iron

0 0

Maximum Solids Handling Capacity: 3/8" Diameter

Standard Features

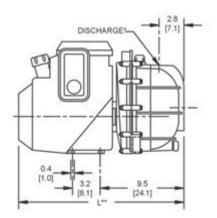
- (2) NPT Pipe Nipples
- Buna-N or Viton® Mechanical Seal, Depending on Model
- · Optional Silicon Carbide Mechanical Seals
- Built-in Check Valves
- · Fiber Gasket Casing Seal
- Self-primes to 20 feet
- · Semi-open, Clog Resistant Impeller
- Engine Shaft Protected with Stainless Steel Shaft Sleeve
- Maximum Temperature 180° F
- Maximum Working Pressure 75 PSI
- Delivers a Maximum of 180 GPM
- Dual Volute Design
- QSP Quick Ship Pumps

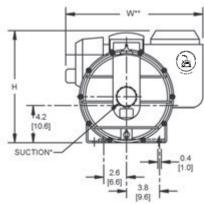
2" Thermoplastic AG/ Dewatering Pumps

Model	Curve	Port	Driver	Seal	Run Time (Hours)	Tank Size (Gal/Ltr.)	Ship Wt. (Lbs.)
3824-99	Α	2" NPT	Briggs & Stratton	Buna-N	1.2	0.52/2.0	40
382A-99	D	2" NPT	Honda GC160	Buna-N	1.5	0.47/1.7	45

Construction: Polypropylene

Maximum Solids Handling Capacity: 7/16" Diameter





Standard Features

- (2) NPT Pipe Nipples
- Buna-N Mechanical Seal and Check Valve
- · Optional EPDM Seal Kit Available
 - · O-ring Casing Seal
 - Self-primes to 20 feet with Built-in Check Valve
 - Replaceable Volute
- Maximum Temperature 130° F
- Maximum Working Pressure 60 PSI
- · Delivers up to 48 PSI with a Maximum of 190 GPM
- QSP Quick Ship Pumps

Model	HP Class ♦	SUC*	DIS*	L**	W**	H**
3824-99	4 HP	2	2	18.1 [45.9]	13.6 [34.5]	12.6 [32.0]
382A-99	5 HP	2	2	18.8 [47.7]	15.6 [39.6]	12.7 [32.2]
4222 Series	4 HP	2	2	17.8 [45.2]	17.5 [44.4]	16.1 [40.8]
4225 Series	5 HP	2	2	16.1 [40.8]	19.4 [49.2]	16.1 [40.8]

- (♦) HP Class represents market category and is not intended to define actual horsepower.
- (*) Standard NPT (Female) pipe thread.
- (**) This dimension may vary due to engine manufacturer's specifications.
- NOTE: Dimensions are in inches (centimeters) and have a tolerance of \pm 1/8".



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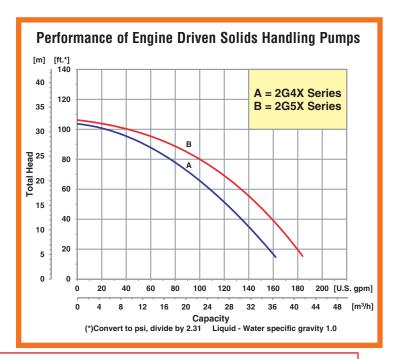


2" Cast Iron Gasoline & Diesel Driven Solids Handling Pumps

- Heavy Duty Cast Iron Construction
- EPDM/EPR Mechanical Seal, O-Rings and Gaskets
- 2" NPT Port Sizes
- Self-Priming up to 20 Ft.
- Semi-Open, Clog Resistant Impellers
- Maximum Solids Handing 1/2"
- Built-in EPDM/EPR Check Valve
- Engine Options: Honda,
 Briggs & Stratton Gasoline or
 Hatz Diesel
- Heavy Duty Steel Roll Frame Included
- Optional Wheel Kit Available

The IPT line of Cast Iron Engine Driven Solids Handling pumps offers an upgraded debris handling capability in wear resistant cast iron construction. Applications include: high volume liquid transfer, agriculture/liquid fertilizer, irrigation, commercial draining and construction. All models feature durable all cast iron construction and clog-resistant impeller to ensure a long life for the complete pump. Dual volute design reduces radial load on engines. Simple four bolt design for easy cleanout, tool included. EPDM/EPR seal and gaskets for use with many anti-freeze, alcohols, ozone, freon, etc. **Check your specific chemical for compatibility.**

Model 2G5XQCR





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Engine Driven Solids Handling Pumps



Pump Dimensional & Specification Data

Model	Curve	Port	Driver	Seal	Run Time (Hours)	Tank Size (Gal/Ltr.)	Ship Wt. (Lbs.)
2G4XACR	Α	2" NPT	Briggs & Stratton OHV	EPDM/EPR	1.2	0.52 /2.0	90
2G5XZCR	В	2" NPT	Hatz Diesel 1B20	EPDM/EPR	2.7	0.79/3.0	100
2G5XQCR	В	2" NPT	Honda GC160 OHV	EPDM/EPR	1.5	0.47/1.7	90

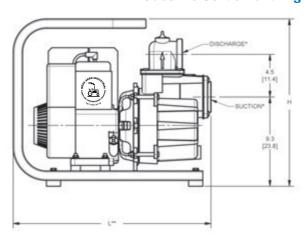
Construction: Cast Iron

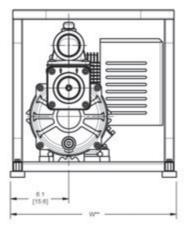
Maximum Solids Handling Capacity: 1/2" Diameter

Standard Features

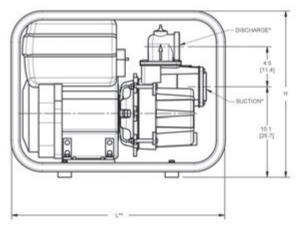
- Simple Four Bolt Design for Easy Cleanout, Tool Included
- EPDM/EPR Mechanical Seals, O-Rings and Gaskets
- Discharge Ports Rotate in 90° Increments
- Heavy Duty Cast Iron Construction Ensures Durability for Severe Service Conditions
- O-Ring Casing Seal for Ease of Service and Cleaning
- Maximum Working Pressure 75 PSI
- Maximum Temperature 200° F
- Maximum Flow 182 GPM
- Maximum Head 106 Ft.
- Dual Volute Design for Hydraulic Balance
- Self-Primes to 10 Feet in 1 Minute with Maximum Suction Lift of 20 Feet
- Heavy Duty Steel Roll Frame for Portability

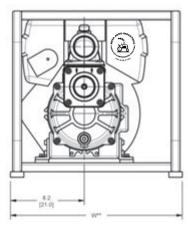
2" Gasoline Solids Handling Pumps





2" Diesel Solids Handling Pumps





Optional Wheel Kit For Roll Frame Pumps

Model	Features	Ship Wt. (Lbs.)
C402-90	Includes 10" semi-pneumatic tires on steel wheels with clamps and steel handle for universal mounting to frame.	25

Model	HP Class ♦	SUC*	DIS*	L**	W**	Н
2G4XACR	4 HP	2	2	20.8 [52.8]	17.5 [44.5]	17.6 [44.8]
2G5XZCR	5 HP	2	2	24.0 [60.9]	19.2 [48.7]	18.6 [47.3]
2G5XQCR	5 HP	2	2	20.8 [52.8]	17.5 [44.5]	17.6 [44.8]

(♦) HP Class represents market category and is not intended to define actual horsepower

(*) Standard NPT Pipe Thread

(**) This dimension may vary due to engine manufacturer's specifications.

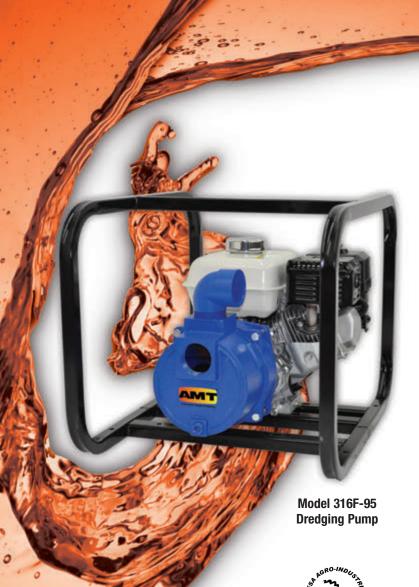
NOTE: Dimensions are in inches [centimeters] and have a tolerance of $\pm 1/8$ ".



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2" Engine Driven Dredging Pumps

- High Chromium Stainless Steel Internal Components Resist Wear from Sea Water Mixed with Abrasive Sand
- Silicon Carbide Mechanical Seal Resists Abrasives and Extends Seal Life
- Heavy Duty Cast Iron Casing and Adapter Ensures Durability for Severe Service Conditions
- O-Ring Casing Seal for Ease of Service and Cleaning
- Engine Options: Honda Gasoline
 & Hatz Diesel Engines
- Maximum Solids Handling 1/2"
- Self-Primes to 10 Feet in
 1 Minute with Maximum Suction
 Lift of 20 Feet
- Maximum Flow 173 GPM
- Discharge Pressure up to 44 PSI

AMT Engine Driven Dredging Pump is designed for pumping sea water and fresh water containing up to 25% sand, debris and other abrasive particles. This unit can be used for other marine applications including dredging, pile driving, pier maintenance, emergency bilging and wash down. This pump is constructed of wear resistant high chromium stainless steel internal components that are designed to last for over 500 hours of service with regular maintenance of rinsing pump after each use. The high chromium stainless steel components are investment cast and CNC machined for maximum efficiency, performance and quality. Dual volute design reduces radial load on engine. The 4-bolt casing design and removable type volute offers simple maintenance and fast cleanout of the pump.

Performance of Engine Driven Dredging Pumps A = 316F Dredging Pumps Capacity (*)Convert to psi, divide by 2.31 Liquid - Water specific gravity 1.0

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Engine Driven Dredging Pumps



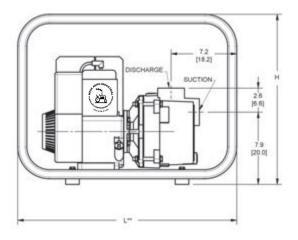
Pump Dimensional & Specification Data

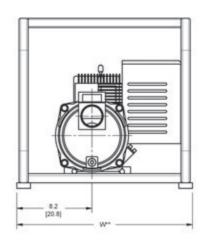
Model	Port	Driver	Seals	Run Time (Hours)	Tank Size (Gal/Ltr.)	Ship Wt. (Lbs.)
316F-95		Honda GX160 OHV▲	Silicon Carbide	2.0	0.82/3.1	85
316F-D5	2" NPT	Hatz Diesel 1B20	Mechanical Seals with Buna-N Built In Check	2.7	0.79/3.0	95
316F-99		Pedestal Ball Bearing w/ 3/4" Keyed Shaft	<u> </u>		N/A	50

Construction: Cast Iron with High Chromium Stainless Steel Wear Parts

Maximum Solids Handling Capacity: 1/2" Diameter

▲ Oil Alert Included





Model	HP Class +	SUC*	DIS*	L**	W**	Н
316F-95	5 HP	2	2	24.0 [60.9]	19.2 [48.7]	18.6 [47.2]
316F-D5	3111			24.0 [00.3]	13.2 [40.7]	10.0 [47.2]
316F-99+	N/A	2	2	15.1 [38.3]	8.0 [20.3]	8.9 [22.6]

 (\spadesuit) HP Class represents market category and is not intended to define actual horsepower.

(+) Minimum 5 HP Required

- (*) Standard NPT (Female) pipe thread.
- (**) This dimension may vary due to engine manufacturer's specifications.
- NOTE: Dimensions are in inches (centimeters) and have a tolerance of \pm 1/8".

Standard Features

- High Chromium Stainless Steel Internal Components Resist Wear from Sea Water Mixed with Abrasive Sand
- Silicon Carbide/Buna-N Mechanical Seal Resists Abrasives and Extends Seal Life
- Heavy Duty Cast Iron Casing and Adapter Ensures Durability for Severe Service Conditions
- · O-ring Casing Seal for Ease of Service and Cleaning
- Maximum Working Pressure 75 PSI
- Maximum Temperature 180° F

- Maximum Flow 173 GPM
- · Dual Volute Design for Hydraulic Balance
- Maximum Head 101 Ft. @ Sea Water (42 PSI)
- Self-Primes to 10 Ft. in 1 Minute with Maximum Lift of 20 Ft
- (2) NPT Pipe Nipples, (1) Discharge Elbow and (1) Suction Strainer Included
- · Heavy Duty Steel Roll Frame for Portability



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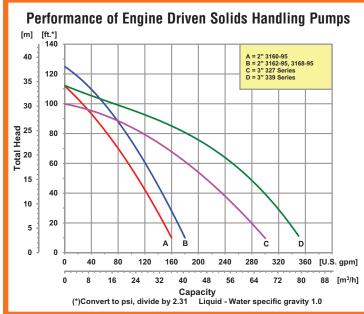
Gasoline & Diesel Driven Solids Handling Pumps

- Heavy Duty Cast Iron Construction
- Buna-N or Viton[®] Mechanical Seal Options
- 2" to 3" NPT Port Sizes
- Self-Priming up to 20 Ft.
- Semi-Open, Clog Resistant Impeller
- Engine Options: Honda, Briggs & Stratton Gasoline or Hatz Diesel
- Electric Start Options Available
- Heavy Duty Steel Roll Frame Included
- Optional Wheel Kit Available
- Built-in Check Valve

The AMT line of Engine Driven Solids Handling pumps offers an upgraded debris handling capability in wear resistant cast iron construction. Applications include: high volume liquid transfer, irrigation, commercial draining and construction. All models feature durable all cast iron construction and clog-resistant impeller to ensure a long life for the complete pump. Dual volute design reduces radial load on engines.

Model 327A-V5

3" Cast Iron Solids Handling Pump



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Engine Driven Solids Handling Pumps

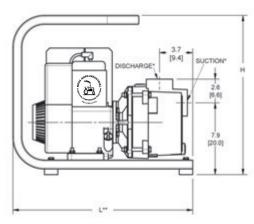


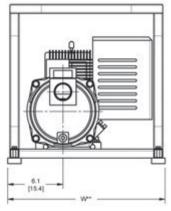
2" Solids Handling Pumps

Model	Curve	Port	Driver	Seals	Run Time (Hours)	Tank Size (Gal/Ltr.)	Ship Wt. (Lbs.)
3160-95	А	2" NPT	Briggs & Stratton	Buna-N	1.2	0.52/2.0	75
3162-95	В	2" NPT	B & S Vanguard▲	Buna-N	1.3	0.87/3.3	82
3168-95	В	2" NPT	Honda GC160	Buna-N	1.5	0.47/1.7	80

Construction: Cast Iron

Maximum Solids Handling Capacity: 3/8" Diameter





3" Solids Handling Pumps

Model	Curve	Port	Driver	Seals	Run Time (Hours)	Tank Size (Gal/Ltr.)	Ship Wt. (Lbs.)
3270-D5	С	3" NPT	Hatz Diesel 1B20	Viton®	2.7	0.79/3.0	125
327A-V5	С	3" NPT	Honda GC160	Viton®	1.5	0.47/1.7	110
3391-Z5	D	3" NPT	Hatz Diesel 1B30 ⁺⁺ ▲	Viton®	2.8	1.32/5.0	195
3390-95	D	3" NPT	B & S Vanguard▲	Buna-N	1.3	0.95/3.6	140
3391-V5	D	3" NPT	Honda GX270 ⁺⁺ ▲	Viton®	2.5	1.40/5.2	170

Construction: Cast Iron

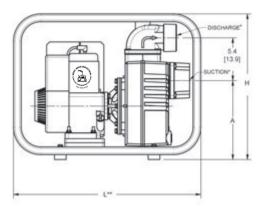
Maximum Solids Handling Capacity: 3/4" Diameter

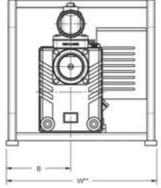
- (*) HP Class represents market category and is not intended to define actual horsepower (*) Standard NPT pipe thread
- (**) This dimension may vary due to engine manufacturer's specifications.
- NOTE: Dimensions are in inches (centimeters) and have a tolerance of \pm 1/8".
- ++ 12V DC Electric Start (Battery Not Included)
- ▲ Oil Alert Included

Standard	Features

- Viton® or Buna-N Mechanical Seals Options
- · Self-primes to 20 Ft.
- Semi-open, Clog Resistant Cast Iron Impeller
- Stainless Steel Shaft Sleeve
- Maximum Temperature: Buna-N 180° F Viton[®] 200° F
- Maximum Working Pressure 75 PSI
- Wear Resistant Cast Iron Construction and Solids Handling Impeller
- · Built-in Check Valve
- Heavy Duty Steel Roll Frame Included
- Pipe Nipple/Discharge Elbow/Strainer
- 316 Series Includes: (1) Pipe Nipples, (1) Discharge Elbow & (1) Strainer
- 327/339 Series Includes:
 (1) Pipe Nipple, (1) MNPT
 Discharge Elbow & (1) Strainer
- QSP Quick Ship Pumps for Many Models

Model	HP Class ♦	SUC*	DIS*	L**	W**	Н
316 Series	4/5 HP	2" FNPT	2" FNPT	20.0 [50.8]	17.5 [44.4]	17.6 [44.7]
327 Series	5 HP	3" FNPT	3" MNPT	24.0 [60.9]	19.2 [48.7]	18.6 [47.2]
339 Series	8 HP	3" FNPT	3" MNPT	31.0 [78.7]	22.5 [57.1]	23.6 [59.9]





Optional Wheel Kit For Roll Frame Pumps

Model	Features	Ship Wt. (Lbs.)
C402-90	Includes 10" semi-pneumatic tires on steel wheels with steel clamps and handles for universal mounting to frame.	25



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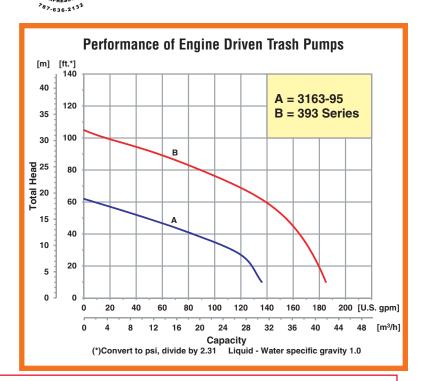


- Cast Iron Construction
- Viton[®] /Silicon Carbide Mechanical Seal
- 2" NPT Port Sizes

Model 3932-95

- Self-Priming up to 20 Feet with Built-In Viton® Check Valve
- Engine Options: Honda,
 Briggs & Stratton or Hatz Diesel
- Heavy Duty Steel Roll Frame Included
- Maximum Solids Handling up to 1" Diameter
- Maximum Head up to 105 Ft.
- Maximum Flow up to 185 GPM
- Optional Wheel Kit Available

AMT Cast Iron Engine Driven Trash pumps are designed for applications which require high flow efficiency, solids handling capability and abrasion resistance. This series of pumps are also good for chemical spraying, handling and processing. These pumps are constructed of heavy duty CNC machined cast iron components featuring removable/replaceable cast iron volute and impeller. Simple four bolt clean out design permits easy removal of trash and debris without disconnecting hoses. Pumps are available with gasoline overhead valve or diesel engines from various engine manufacturers.



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Engine Driven Self-Priming Trash Pumps



Pump Dimensional & Specification Data

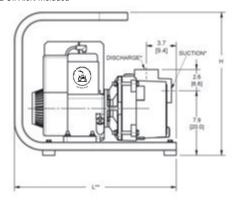
Model	Curve	Port	Driver	Seal	Run Time (Hours)	Tank Size (Gal/Ltr.)	Ship Wt. (Lbs.)
3163-95	Α	2" NPT	Briggs & Stratton	Viton®/SIC	1.2	0.52/2.0	80
3930-95	В	2" NPT	B & S Vanguard▲	Viton®/SIC	1.3	0.87/3.3	110
3932-95	В	2" NPT	Honda GX160▲	Viton®/SIC	2.0	0.82/3.1	105
3930-D5	В	2" NPT	Hatz Diesel 1B20	Viton®/SIC	2.7	0.79/3.0	125

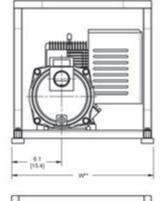
Construction: Cast Iron

▲ Oil Alert Included

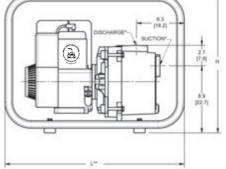
Maximum Solids Handling Capacity: 1" Diameter

Model 3163-95





Model 393 Series



	6	<u>_</u>				
			t			
Class*	SUC*	DIS*	L**	W**	Н	
1 UD	2	2	20 0 [50 9]	17.5 [44.5]	17 6 [44 0]	

HP Model 3163-95 4 HF 393 Series 5 HP 2 24.0 [61.0] 19.2 [48.7] 18.6 [47.2]

(*) HP Class represents market category and is not intended to define actual horsepower (*) Standard NPT (Female) pipe thread.

Optional Wheel Kit For Roll Frame Pumps

Model	Features	Ship Wt.
C402-90	Includes 10" semi-pneumatic tires on steel wheels with steel clamps and handles for universal mounting to frame.	25

Standard Features

- (2) NPT Pipe Nipples & 2" Street Elbow Included
- Viton®/Silicon Carbide Mechanical Seal
- Viton® O-ring and Casing Seal
- · Self-primes to 20 Feet with Built-in Viton® Check Valve
- · Stainless Steel Shaft Sleeve
- Steel Suction Strainer Included
- Cast Iron Replaceable Volute/Wearplate and Impeller
- Maximum Temperature 180° F
- Maximum Working Pressure 75 PSI
- · Heavy Duty Steel Roll Frame Included
- B & S Vanguard and Honda Engines are Overhead Valve (OHV) Designs with Low Oil Alert
- QSP Quick Ship Pumps



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^(**) This dimension may vary due to engine manufacturer's specifications. NOTE: Dimensions are in inches (centimeters) and have a tolerance of \pm 1/8".



2" & 3" Engine Driven Self-Priming Trash Pumps

- Cast Aluminum with Cast Iron Wearparts
- Silicon Carbide/Viton® Mechanical Seal
- EPDM/EPR O-Rings Standard with Optional Viton[®]
- 2" or 3" Removable Male NPT Suction and Discharge Ports
- Discharge Rotates in 90° Increments
- Engine Options: Honda, B & S
 Vanguard Gasoline or Hatz Diesel
 Engines
- Easy Clean Out with One Tool Serviceability
- Maximum Solids Handling up to 1-1/4"
- Maximum Flow up to 290 GPM
- Maximum Head up to 125 Ft.
- Self-Priming to 26 Ft.
- Wheel Kit Optional



IPT Portable High Volume, Self-priming Centrifugal Trash pumps come standard with a cast iron impeller to resist abrasion and *one tool serviceability* for easy cleanout. All pumps feature aluminum housing, cast iron wearparts, built-in check valve, suction strainer and heavy duty steel roll frame. Heavy duty cast iron flanges with male NPT threads that rotates in 90° increments. Easy access fill plug on discharge port.





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Engine Driven Self-Priming Trash Pumps



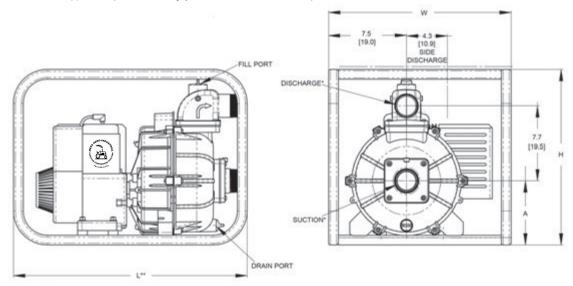
2" Trash Pumps

Model	HP Class +	Curve	Port	Driver	Seal	Run Time (Hours)	Tank Size (Gal/Ltr.)	Ship Wt. (Lbs.)
2S5XAR	5 HP	Α	2" NPT	B & S Vanguard▲	Viton®/ SIC-SIC	1.3	0.87/3.3	90
2S5XHR	5 HP	Α	2" NPT	Honda GX160▲	Viton®/ SIC-SIC	2.0	0.82/3.1	90
2S5XZR	5 HP	Α	2" NPT	Hatz Diesel 1B20	Viton®/SIC-SIC	2.7	0.79/3.0	115

Construction: Cast Aluminum with Cast Iron Components

Maximum Solids Handling Capacity: 1" Diameter

(*) HP Class represents market category and is not intended to define actual horsepower.



3" Trash Pumps

Model	HP Class +	Curve	Port	Driver	Seal	Run Time (Hours)	Tank Size (Gal/Ltr.)	Ship Wt. (Lbs.)
3S5XAR	5 HP	В	3" NPT	B & S Vanguard▲	Viton®/SIC-SIC	1.3	0.87/3.3	100
3S5XHR	5 HP	В	3" NPT	Honda GX160▲	Viton®/SIC-SIC	2.5	0.82/3.1	100
3S5XZR	5 HP	В	3" NPT	Hatz Diesel 1B20	Viton®/SIC-SIC	2.7	0.79/3.0	120

Construction: Cast Aluminum with Cast Iron Components

(*) HP Class represents market category and is not intended to define actual horsepower.

▲ Oil Alert Included

Maximum Solids Handling Capacity: 11/4" Diameter

Model	DIS*	SUC*	L**	W	Н
2S5X Series	2	2	24.0 [60.9]	19.5 [49.5]	19.9 [50.5]
3S5X Series	3	3	24.0 [60.9]	19.5 [49.5]	19.9 [50.5]

Model	DIS*	SUC*	L**	W	Н
2S5X Series	2	2	24.0 [60.9]	19.5 [49.5]	19.9 [50.5]
3S5X Series	3	3	24.0 [60.9]	19.5 [49.5]	19.9 [50.5]

(*) Stan	dard NPT	(Male)	Pipe	Thread

(**) This dimension may vary due to engine manufacturer's specifications.

NOTE: Dimensions are in inches (centimeters) and have a tolerance of \pm 1/8".

5/8" Threaded Pump Kit - Cast Aluminum

Model*	Seal Type & Elastomer/Faces	Mounting	Ship Wt. (Lbs.)
2\$5X	Viton®/SIC-SIC	Handle	40
3S5X	Viton®/SIC-SIC	Handle	45

*Does not include roll cage or engine, unassembled

Standard Features

Model Gas - 2S5X/3S5X

Diesel - 2S5X/3S5X

7.4 [18.7]

7.9 [20.0]

- · Cast Iron Impeller
- · One Tool Serviceability Tool Included with **Engine Driven Models**
- Silicon Carbide Mechanical Seal with Graphite Impregnated Seat and Viton® Elastomers
- · Heavy Duty Steel Roll Frame and Strainer Included
- Built-in EPDM/EPR Check Valve
- · Removable/Replaceable Cast Iron Suction/Discharge Ports
- Discharge Port Rotates in 90° Increments
- Choice of Honda, B & S Vanguard Gasoline or Hatz Diesel Engine
- · Vibration Dampening Feet

- Maximum Temperature 180° F
- Optional Viton® O-ring / Check Valve Available
- · Pedestal Version Available
- Optional Wheel Kit Available
- QSP Quick Ship Pumps for Many Models



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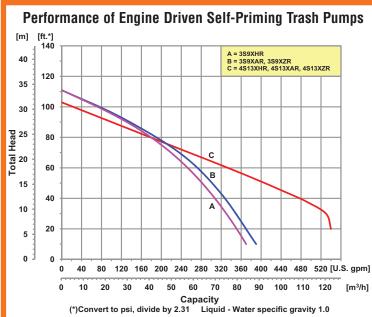


3" & 4" Engine Driven Self-Priming Trash Pumps

- Cast Aluminum with Internal Cast Iron Wearparts for Durability
- Silicon Carbide/Viton® Mechanical Seal
- EPDM/EPR O-Rings Standard with Optional Viton®
- 3" or 4" Removable Male NPT Suction and Discharge Ports
- Discharge Rotates in 90° Increments
- Engine Options: Honda, B & S
 Vanguard Gasoline or Hatz Diesel
 Engines
- Maximum Solids Handling up to 2"
- Maximum Flow up to 530 GPM
- Maximum Head up to 112 Ft.
- Self-Priming to 26 Ft.
- Wheel Kit Optional



IPT Portable High Volume, Self-priming Centrifugal Trash pumps include easy cleanout with replaceable cast iron impeller and volute that resist abrasion/wear. All pumps feature aluminum housing, cast iron wearparts, built-in check valve, suction strainer and heavy duty steel roll frame. Heavy duty cast iron flanges with male NPT threads that rotates in 90° increments. Easy access fill plug on discharge port.



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Engine Driven Self-Priming Trash Pumps

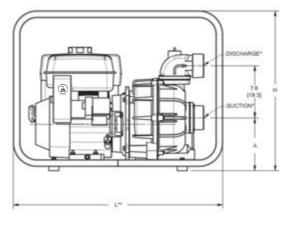
3" Trash Pumps

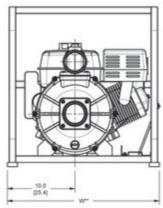
Model	HP Class +	Curve	Port	Driver	Seal	Run Time (Hours)	Tank Size (Gal/Ltr.)	Ship Wt. (Lbs.)
3S9XHR	8 HP	Α	3" NPT	Honda GX270▲	Viton®/SIC-SIC	2.5	1.40/5.2	145
3S9XAR	8 HP	В	3" NPT	B & S Vanguard▲	Viton®/SIC-SIC	1.5	0.95/3.6	145
3S9XZR	8 HP	В	3" NPT	Hatz 1B40 **▲	Viton®/SIC-SIC	1.9	1.32/5.0	240

Construction: Cast Aluminum with Cast Iron Components

(*) HP Class represents market category and is not intended to define actual horsepower.





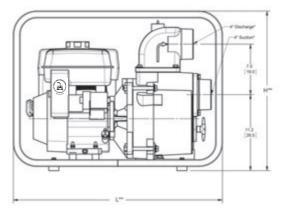


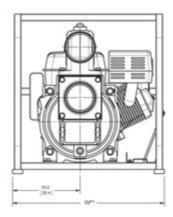
4" Trash Pumps

Model	HP Class +	Curve	Port	Driver	Seal	Run Time (Hours)	Tank Size (Gal/Ltr.)	Ship Wt. (Lbs.)
4S13XZR	13 HP	С	4" NPT	Hatz 1B50 ⁺⁺ ▲	Viton® / SIC-SIC	1.8	1.32/5.0	240
4S13XAR	13 HP	С	4" NPT	B & S Vanguard V-Twin**	Viton® / SIC-SIC	1.8	2.25/8.5	195
4S13XHR	13 HP	С	4" NPT	Honda GX390 ⁺⁺ ▲	Viton® / SIC-SIC	2.5	1.60/6.1	200

Construction: Cast Aluminum with Cast Iron Components

- (*) HP Class represents market category and is not intended to define actual horsepower.
- ++ 12V DC Electric Start (Battery Not Included—use BCI Group: U1 or U2)
- ▲ Oil Alert Included





Gas/Diesel 3S9X

Gas/Diesel 4SXX

Maximum Solids Handling Capacity:

Model DIS*		SUC*	L**	W**	Н	
3S9X Series 3		3	31.0 [78.7]	22.5 [57.1]	23.6 [60.0]	
4SXX Series	4SXX Series 4		31.0 [78.7]	22.5 [57.1]	23.6 [60.0]	

- (*) Standard NPT (Male) Pipe Thread.
- (**) This dimension may vary due to engine manufacturer's specifications.
- NOTE: Dimensions are in inches (centimeters) and have a tolerance of \pm 1/8".

Standard Features

- Cast Iron Impeller
- Silicon Carbide Mechanical Seal with Graphite Impregnated Seat and Viton® Elastomers
- Heavy Duty Steel Roll Frame and Strainer Included
- · Built-in Check Valve
- Removable/Replaceable Cast Iron Suction/ Discharge Ports
- Discharge Port Rotates in 90° Increments
- Choice of Honda, Briggs and Stratton Vanguard Gasoline or Hatz Diesel Engines
- Vibration Dampening Feet
- Maximum Temperature 180° F
- EPDM/EPR O-rings Standard with Optional Viton®
- Optional Viton® O-ring/ Check Valve Available
- Optional Wheel Kit Available
- QSP Quick Ship Pumps



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7.8 [19.8]

11.2 [28.5]

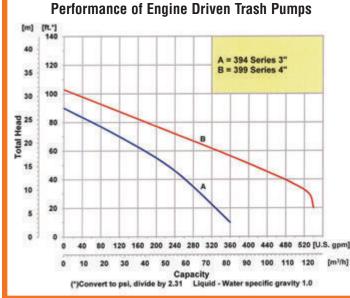
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3" & 4" Engine Driven Trash Pumps

- Cast Aluminum with Cast Iron Wearparts
- Viton[®]/Silicon Carbide Mechanical Seal & Buna-N O-Ring/Gasket
- 3" & 4" Cast Iron Male Port Sizes with 90° Rotatable Discharge Port
- Self-Priming up to 20 Feet with Built-In Buna-N Check Valve
- Engine Options: Honda, Briggs & Stratton, Vanguard Gasoline or Hatz Diesel Engines
- 3" Models Featured in Heavy Duty Steel Roll Frame
- 4" Models Feature Base, Rails and 16" Tires
- Maximum Solids Handling up to 2"
- Electric Start Option Available
- 3" & 4" Models Include Front Cleanout with Cast Aluminum Handles
- Optional Wheel Kit Available



AMT Engine Driven Trash pumps are designed for applications which require high flow efficiency and solid handling capability. These pumps are constructed of heavy duty sand cast aluminum components featuring removeable/replaceable cast iron volutes, impellers and wearplates. Simple cleanout design permits easy removal of trash and debris without disconnecting hoses. Cast iron discharge port rotates in 90° increments. An electric start option is available on many models.

3" Engine Driven

Trash Pump



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Engine Driven Self-Priming Trash Pumps

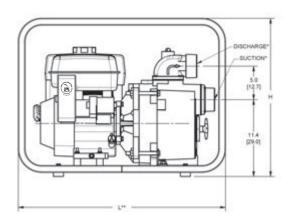


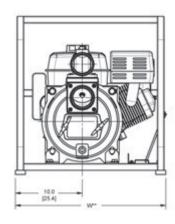
3" Trash Pumps

Model	Curve	Port	Driver	Seal	Run Time (Hours)	Tank Size (Gal/Ltr.)	Ship Wt. (Lbs.)
3941-96	Α	3" NPT	B & S Vanguard [▲]	Viton®/SIC	1.3	0.95/3.6	145
3943-96	Α	3" NPT	Honda OHV GX270▲	Viton®/SIC	2.5	1.40/5.3	160
3944-96	Α	3" NPT	Honda GX270 ⁺⁺ ▲	Viton®/SIC	2.5	1.40/5.3	185

Construction: Aluminum with Cast Iron Wearparts

Maximum Solids Handling Capacity: 11/2" Diameter





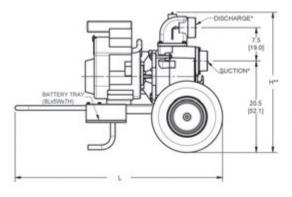
4" Trash Pumps

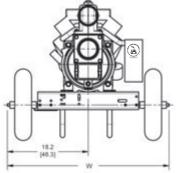
Model	Curve	Port	Driver	Seal	Run Time (Hours)	Tank Size (Gal/Ltr.)	Ship Wt. (Lbs.)
3993-Z6	В	4" NPT	Hatz 1B50 ++▲	Viton®/SIC	1.8	1.32/5.0	385
3993-96	В	4" NPT	B & S Vanguard**	Viton®/SIC	1.8	2.25/8.5	295
3994-96	В	4" NPT	Honda OHV GX390 ⁺⁺ ▲	Viton®/SIC	2.5	1.60/6.1	300

Construction: Aluminum with Cast Iron Wearparts

Maximum Solids Handling Capacity: 2" Diameter

- ++ 12V DC Electric Start (Battery Not Included—Use BCI Group: U1 or U2 32 Amp Hour)
- ▲ Oil Alert Included





Standard Features

- Cast Iron Male NPT Suction & Discharge Ports
- Viton®/Silicon Carbide Mechanical Seal
- · Buna-N O-ring and Casing Seal
- Self-primes to 20 Feet with Built-in Buna Check Valve
- · Stainless Steel Shaft Sleeve
- · Steel Suction Strainer Included
- Cast Iron Replaceable Volute/Wearplate and Impeller
- Maximum Temperature 180° F
- Maximum Working Pressure 75 PSI
- 3" Models Featured in Heavy Duty Steel Roll Frame
- 4" Models Include Wheel Kit and Base Rails
- B & S Vanguard and Honda Engines are Overhead Valve (OHV) Designs with Low Oil Alert

Optional Wheel Kit For Roll Frame Pumps

Model	Features	Ship Wt.
C402-90	Includes 10" semi-pneumatic tires on steel wheels with steel clamps and handles for universal mounting to frame.	25

Model HP Class +		SUC*	DIS*	L**	W**	H**
394X Series	8 HP	3	3	31.0 [78.7]	22.5 [57.2]	23.6 [60.0]
399X Series	10/13 HP	4	4	44.4 [112.7]	37.5 [95.2]	30.6 [77.7]

- (*) HP Class represents market category and is not intended to define actual horsepower.
 (*) Standard NPT (Female) pipe thread.
- (**) This dimension may vary due to engine manufacturer's specifications.
- NOTE: Dimensions are in inches (centimeters) and have a tolerance of \pm 1/8".



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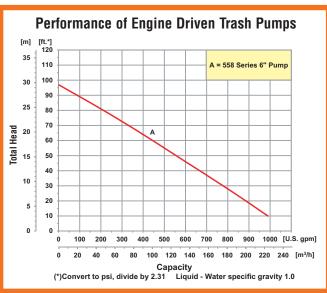


6" Engine Driven Trash Pumps

- Cast Aluminum Casing and Adapter
- Cast Iron Seal Plate, Volute and Manifold
- Stainless Steel Impeller
- Silicon Carbide Mechanical Seal and Buna-N O-Rings and Check Valve
- 6" NPT Port Size
- Self-Priming to 20 Feet
- Engine Options: Honda V-Twin or Briggs & Stratton Vanguard V-Twin Gasoline Engines or Yanmar Diesel Engine
- Maximum Solids Handling 3"
- Patented Unique Slide Mechanism Permits Complete Service of Pump Without Removing Hoses or Removing Pump Components from Trailer
- Seal Wash Feature for Extended Seal Life

The AMT 6" Engine Driven Trash Pump is designed for applications requiring high volume flow and solid/debris handling capabilities. Pump is constructed of heavy duty sand cast aluminum with cast iron and stainless steel internal parts for wear resistance and durability. **Patented built-in slide mechanism** features nylon and powder coated steel components that permit servicing, repairing and cleaning entire pump without removing hoses or pump components from trailer. Digital tachometer/hourmeter installed.

Requires 12 Volt Battery: BCI Group 24, Minimum of 500 CCA (Cold Crank Amps) Battery Box Cables Setup for Automotive Post Type Connection.



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Engine Driven Self-Priming Trash Pumps

6" Trash Pumps



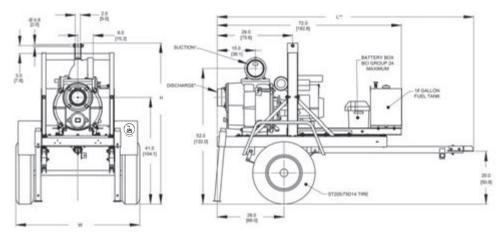
Model	Driver	Base	Engine Type	Run Time (Hours)	Tank Size (Gal/Ltr.)	Ship Wt. (Lbs.)
5585-H6	Honda V-Twin OHV +++▲	Trailer	2 Cyl. Air Cooled	9	20 / 75.7	1,000
5586-H6	Honda V-Twin OHV+++▲	Skid	2 Cyl. Air Cooled	9	20 / 75.7	725
5585-B6	B & S Vanguard V-Twin ⁺⁺⁺ ▲	Trailer	2 Cyl. Air Cooled	9	20 / 75.7	1,075
5586-Y6	Yanmar 3TNM72 Diesel ⁺⁺⁺ ▲	Skid	3 Cyl. Liquid Cooled	12	20 / 75.7	975
5587-Y6	Yanmar 3TNM72 Diesel ⁺⁺⁺ ▲	Trailer	3 Cyl. Liquid Cooled	12	20 / 75.7	1,250

Construction: Cast Aluminum with Cast Ironand Stainless Steel Components

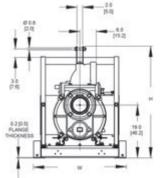
+++ Electric Start, Requires 12V DC, BCI Group 24, MIN 500 CCA Battery (Battery Not Included)

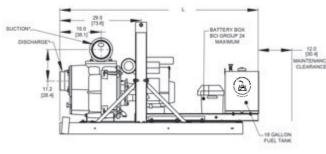
▲ Oil Alert Included

Maximum Solids Handling Capacity: 3" Diameter



Trailer Model





Skid Model

Model	HP Class ♦	SUC*	DIS*	L**	W	Н
5585-H6	23	6	6	99.0 [251.4]	48.0 [121.9]	62.0 [157.4]
5586-H6	23	6	6	71.0 [180.3]	33.0 [83.8]	40.0 [101.6]
5585-B6	23	6	6	99.0 [251.4]	48.0 [121.9]	62.0 [157.4]
5586-Y6	23	6	6	71.0 [180.3]	33.0 [83.8]	40.0 [101.6]
5587-Y6	23	6	6	99.0 [251.4]	48.0 [121.9]	62.0 [157.4]

- (*) HP Class represents market category and is not intended to define actual horsepower.
- (*) Standard NPT pipe thread.
- (**) This dimension may vary due to engine manufacturer's specifications.
- NOTE: Dimensions are in inches (centimeters) and have a tolerance of \pm 1/8".

Standard Features

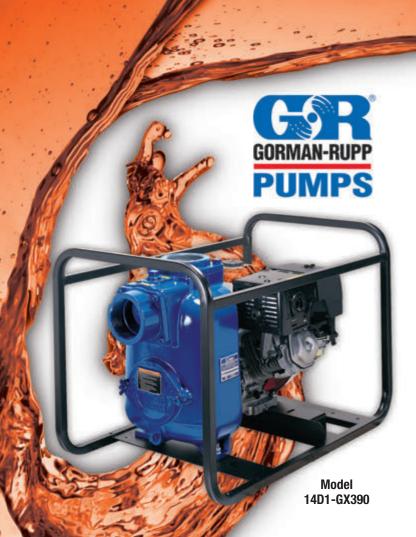
- Cast Aluminum with Cast Iron and Stainless Steel Components for Long Lasting Durability
- Silicon Carbide/Viton® Mechanical Seal and Buna-N O-rings and Check Valve
- Built-in Check Valve for Fast Priming to 20 Feet
- Maximum Solids Handling 3"
- 6" NPT Port Size
- Delivers up to 1,000 GPM
- Digital Tachometer/ Hourmeter Installed
- Maximum Temperature 180° F
- 12 Volt DC Electric Start
- Available in Trailer or Skid Mounted
- D.O.T. Approved Trailer— Refer to Your State and Local Codes for Registration
- Easy Cleanout and Service Features with the Unique AMT Patented Slide Mechanism
- Steel Suction Strainer and Nipple Included
- Seal Wash Feature for Extended Seal Life



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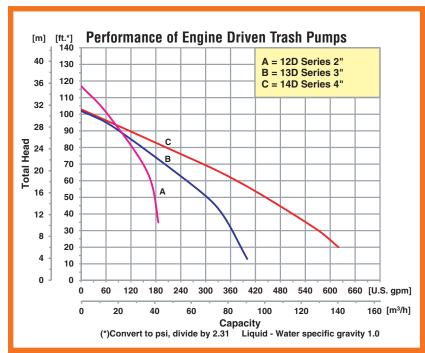


Engine Driven Trash Pumps

- Cast Aluminum Construction
- 2" to 4" NPT Port Size
- Solids Handling to 2" Diameter
- Viton®/Silicon Carbide **Mechanical Seals**
- Self-Priming to 25 Ft.
- Available with 5 HP to 13 HP **Honda Gasoline Engine**
- Heavy Duty Steel Roll Frame
- Suction Strainer and 90° Discharge Elbow Included



The Gorman-Rupp line of Engine Driven Trash pumps are designed for applications which require high flow efficiency and solids handling capability. Pumps are constructed of heavy duty sand cast aluminum components featuring replaceable ductile iron impeller and steel wearplate. Simple front cleanout design permits easy removal of debris trash and without disconnecting hoses. Pumps are available with Honda gasoline engines. All are furnished with heavy-duty steel roll cages, suction strainers and 90° discharge elbows.



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Engine Driven Trash Pumps



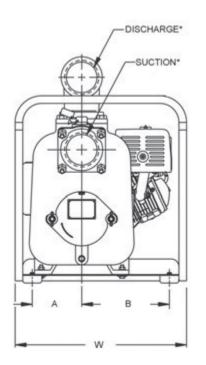
Pump Dimensional & Specification Data

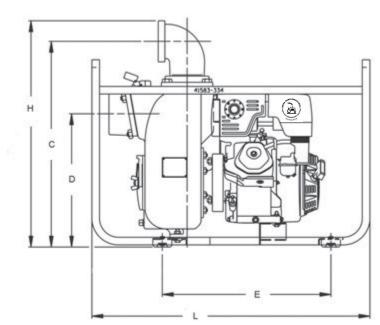
Model	Curve	Driver	Port Size (SUC x DIS)	Seal Type & Elastomer/Faces	Mounting	Run Time (Hours)	Tank Size (Gal/Ltr.)	Ship Wt. (Lbs.)
12D1-GX160	А	Honda GX160▲	2" x 2"	Viton®/Silicon Carbide	Roll Cage	2.0	0.95/3.5	85
13D1-GX270	В	Honda GX270▲	3" x 3"	Viton®/Silicon Carbide	Roll Cage	2.7	1.6/6.1	135
14D1-GX390	С	Honda GX390▲	4" x 4"	Viton®/Silicon Carbide	Roll Cage	1.2	1.7/1.2	265

Construction: Cast Aluminum

Maximum Solids Handling Capacity: Up to 2" Diameter

▲ Oil Alert Included





Model	SUC*	DIS*	Α	В	С	D	E	L	W	Н
12D1-GX160	2	2	6.1 [15.4]	10.8 [27.4]	19.4 [49.2]	10.8 [27.4]	12.0 [30.4]	22.0 [55.8]	18.0 [45.7]	20.9 [53.0]
13D1-GX270	3	3	5.8 [14.7]	9.6 [24.3]	21.5 [54.6]	13.6 [34.5]	13.5 [34.2]	28.0 [71.1]	20.0 [50.8]	23.6 [59.9]
14D1-GX390	4	4	6.5 [16.5]	11.5 [29.2]	26.9 [68.3]	17.4 [44.1]	22.1 [56.1]	36.5 [92.7]	22.5 [57.1]	29.6 [75.1]

(*) Standard NPT (Female) pipe thread.

NOTE: Dimensions are in inches (centimeters) and have a tolerance of \pm 1/8".

Standard Features

- Suction Strainer and 90° Discharge Elbow
- Self-primes to 25 ft. with Built-in Flapper Valve
- Replaceable Ductile Iron Impeller and Steel Wearplate
- Maximum Temperature 160° F

- Maximum Operating Pressure to 78 PSI on 2" & 3" pumps and 100 PSI on 4" pumps
- Viton® / Silicon Carbide Mechanical Seal
- Available with 5 HP to 13 HP Honda Gasoline Engine





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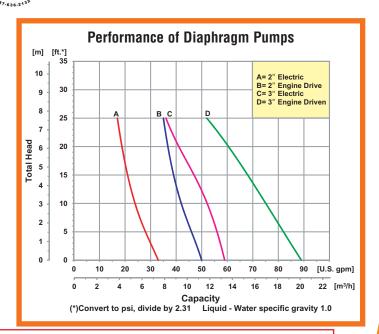


Self-Priming Diaphragm Pumps

- Sand Cast Aluminum Construction for Portability and Durability
- Thermoplastic Santoprene Diaphragm
- 2" or 3" NPT Suction and **Discharge Ports**
- Self-Priming to 25 Ft. Lift
- Maximum Solids Handling up to 1-5/8"
- Modular Component Design **Permits Easy Maintenance** and Cleanout
- Driver Options: Gasoline, **Diesel or Electric Single &** Three Phase Motors
- Delivers up to 90 GPM
- 90° Rotatable Base on All Models

The AMT line of Diaphragm pumps features a 2-stage, heavy duty forged gear driven transmission. Often referred to as Mud or Sludge Pumps, diaphragm pumps are designed to pump mud, slurry, sewage and thick liquids that have the ability to flow. AMT Diaphragm pumps are available with a choice of drivers to meet your application requirements: gasoline, diesel or single or three phase electric motor. Built-in check valve assures self-priming to 20 feet after initial prime. Heavy duty forged gear driven transmission is designed to operate pump at 40 strokes per minute for electric motor models and 60 strokes per minute for engine driven models. Each unit includes a 2" or 3" NPT steel suction strainer, two NPT nipples and a wheel kit for portability. Models 336E-K6, 336G-K6, 335G-K6 and 335E-K6 are kits provided less motor or engine. Suction and discharge port sizes cannot be reduced.

Model 335Z-96* *Shown with 90° Rotatable Base



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Self-Priming Diaphragm Pumps

2" Self-Priming Diaphragm Pumps

Model	Curve	Driver	Run Time (Hours)	Tank Size (Gal/Ltr.)	Ship Wt. (Lbs.)
336G-96	В	Honda GX120▲	2.0	0.52/2.0	160
336G-K6	В	Kit, Less Engine	2.0	N/A	95
336E-96*	Α	1.5 HP Electric Motor*	N/A	N/A	165
336E-K6	Α	Kit, Less Motor	N/A	N/A	95

Maximum	Solids	Handling	Capacity: 1	I-1/4"	' Diameter

Model	Model SUC*		L**	W**	H**	
336G-96	2"	2"	43.3 [110.1]	20.1 [51.0]	23.2 [59.0]	
336G-K6	2"	2"	N/A	20.1 [51.0]	23.2 [59.0]	
336E-96*	2"	2"	44.1 [112.0]	20.1 [51.0]	23.2 [59.0]	
336E-K6	2"	2"	N/A	20.1 [51.0]	23.2 [59.0]	

336E/335E-96 Motors: 115/208-230 VAC, 1 Phase, 15.8 Amp, 60 Hz; 110/220 VAC 50 Hz, 17 Amps

3" Self-Priming Diaphragm Pumps

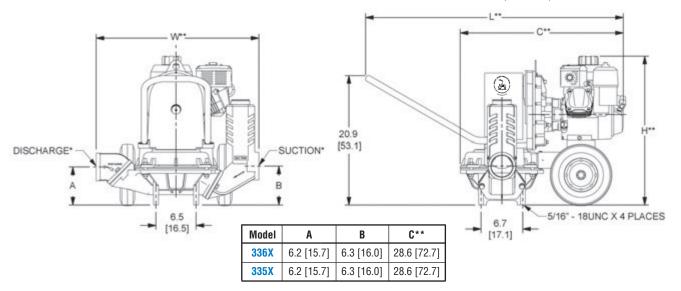
Model	Curve	Driver	Run Time (Hours)	Tank Size (Gal/Ltr.)	Ship Wt. (Lbs.)
335G-96	D	Honda GX120▲	2.0	0.52/2.0	175
335A-96	D	Briggs & Stratton	1.5	0.52/2.0	175
335H-96	D	Honda GX160▲	2.5	0.82/3.1	185
335Z-96	D	Hatz Diesel 1B20	2.7	0.79/3.0	205
335G-K6	D	Kit, Less Engine	N/A	N/A	145
335E-96*	С	1.5 HP Electric Motor*	N/A	N/A	185
335E-K6	С	Kit, Less Motor	N/A	N/A	145

Construction: Sand Cast Aluminum
▲ Oil Alert Included

* Special Order 3 Phase Version Available

Maximum Solids Handling Capacity: 1-5/8" Diameter

- L** H** Model SUC* DIS* W 335G-96 3" 43.4 [110.1] 26.4 [67.0] | 23.4 [59.4] 335A-96 41.7 [105.9] 26.4 [67.0] 24.1 [61.1] 335H-96 3" 43.9 [111.6] 26.4 [67.0] 24.1 [61.1] 26.4 [67.0] 335Z-96 3" 3" 42.4 [107.6] 25.2 [64.1] 3" 335G-K6 3" N/A 26.4 [67.0] 23.4 [59.4] 336E-96* 3" 44.1 [112.0] 26.4 [67.0] 23.4 [59.4] 335E-K6 3" 26.4 [67.0] 3" N/A 23.4 [59.4]
- (*) Standard NPT (Female) pipe thread.
- (**) This dimension may vary due to engine manufacturer's specifications. NOTE: Dimensions are in inches (centimeters) and have a tolerance of \pm 1/8".



Standard Features

- Driver Options: Gasoline, Diesel or Electric Single & Three Phase Motors
- 2" to 3" NPT Port Sizes
- Maximum Temperature 180° F
- Models 336E-96/335E-96—1.5 HP Single Phase, 115/230 VAC Volt Motor with Manual Reset Overload
- Models 336G-K6/335G-K6—Kit Furnished Less Engine.
 For use with Gasoline or Diesel Engines with 0.75" Keyed Shaft (SAE J609a Mounting Flange)
- Models 336E-K6/335E-K6—Kit Furnished Less Motor.
 For use with Electric Motor (1725 RPM) or Air Motor with a Minimum of 1.5 HP (56C Mounting Flange Required)



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